



Limited Warranty

IPS-M820 pH/Dual ORP Controllers

IPS Controllers warrants the IPS-M820 controller to be free of defects in materials and workmanship for a period of five (5) years from the date of installation. This warranty is limited to the repair or replacement of defective components (at our discretion) when returned to the factory within the five (5) year warranty period.

Other Components

IPS Controllers warrants all other components including flow cells and flow switches for a period of one (1) year from the date of installation. Sensors will be under warranty for a period of one (1) year from the date of factory purchase. This warranty is limited to the repair or replacement of defective components (at our discretion) when returned to the factory within the one (1) year warranty period.

Limitation of Liability

This Limited Warranty excludes liability for any damage during transportation, consequential damages of any kind, damages due to improper installation or improper operation, improper handling of chemicals, and the use of this product in applications for which it was not designed.

Claims

All warranty claims should be directed to IPS Controllers at the contact point listed below. After receiving a Returned Merchandise Authorization (RMA) number, all product must be returned (shipping prepaid) to the factory for evaluation.

Factory Contact:

address. 30826 Wealth Street, Murrieta, CA 92563
toll-free phone. 877-693-6903 fax. 951-693-3224
web. www.ipscontrollers.com

Effective January 1, 2008